


REVISONS					
AUTH	ZONE	LTR	ECU	DESCRIPTION	DATE
		A		RELEASE FOR PRODUCTION	

TM TECHMAN ROBOT					TITLE			
Unspecified Tol's ±mm			UNIT:mm					
Diver	To	Fine	Medium	Coarse				
0	6	0.05	0.1	0.2	SIZE A 3			
6	30	0.1	0.2	0.5	MATERIAL			
30	120	0.15	0.3	0.8				
120	400	0.2	0.5	1.2				
400	1000	0.3	0.8	2.0	SHEET			
ANGLE	0.5°	1°	2°		DF			
DRAWN					DESIGN		CHECK	APPROVE